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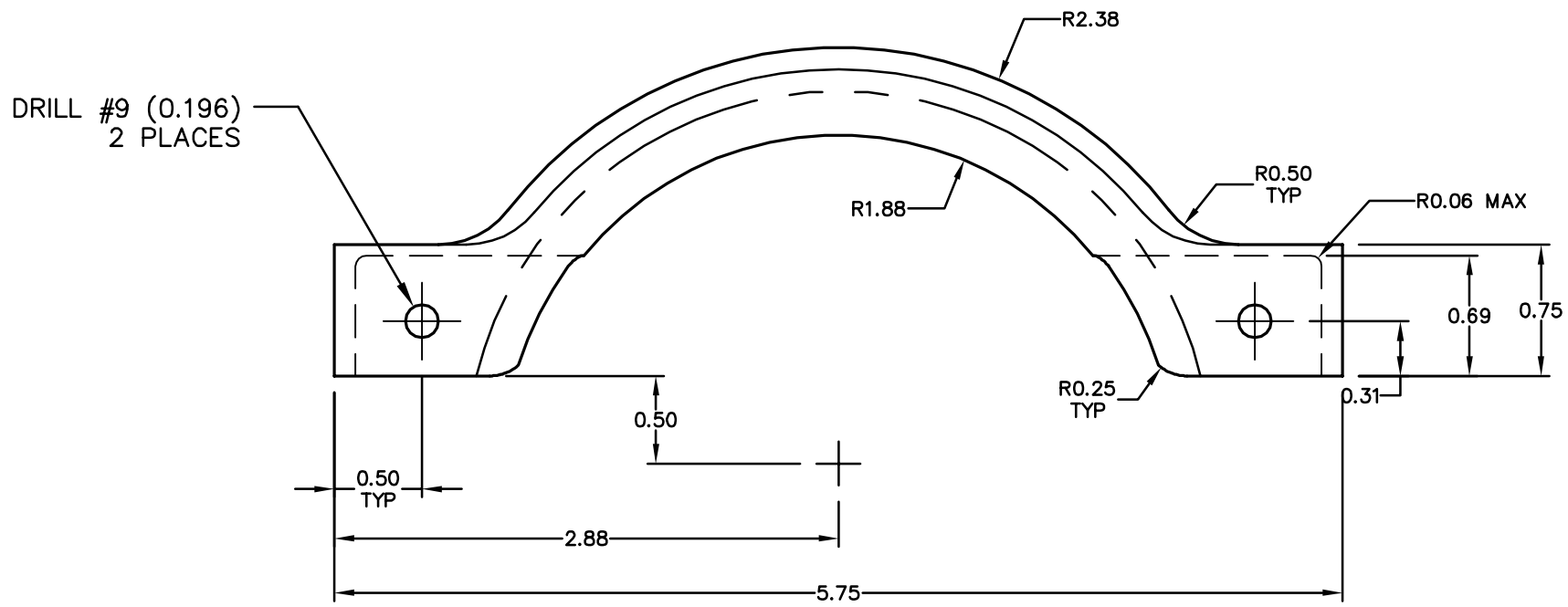
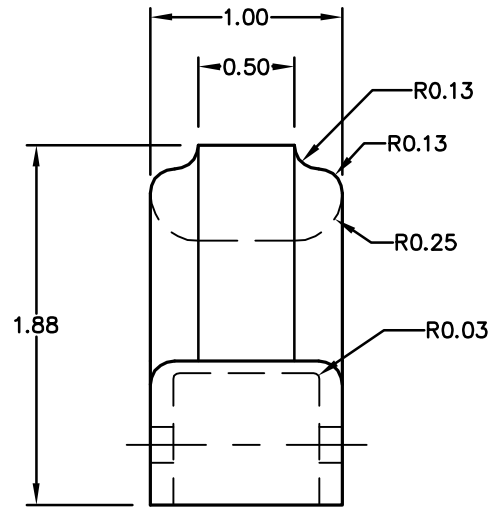
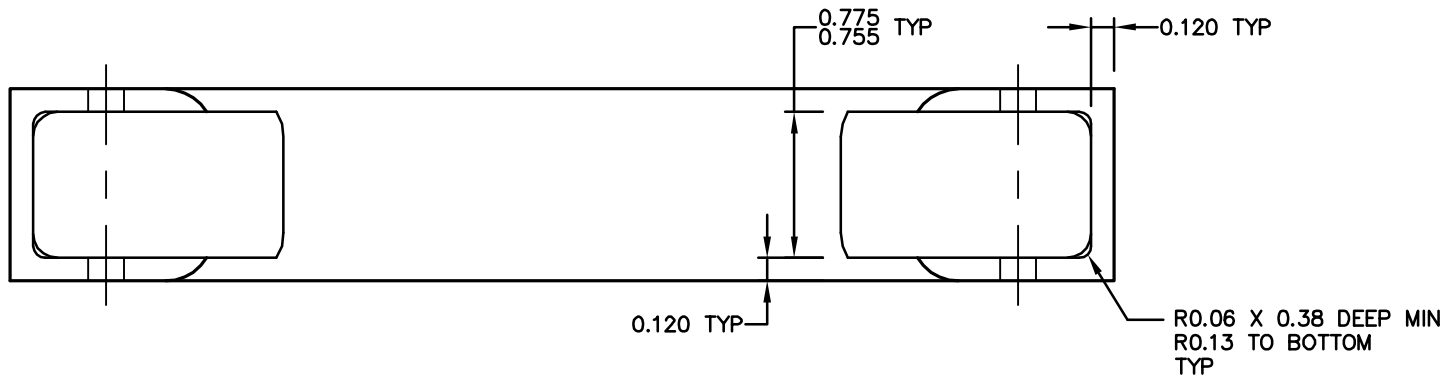
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		







(01) STRAP

	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
	100225-01	01	STRAP	6061-T6 ALUMINUM	QQ-A-200/8	2 X 1 BAR
QTY	LIST OF MATERIALS					

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

2. FINISH – ALUMINUM PARTS:
   THOROUGHLY DEGREASE, ALODINE, EPOXY PRIME AND POLYURETHANE PAINT.
   ALTERNATE: ANODIZE IN ACCORDANCE WITH MIL-A-8625F, TYPE II.
   ALTERNATE, POWDER COATING:
   - THOROUGHLY DEGREASE USING TOP CHEMICALS TOP COAT 8888 DEGREASER / IRON PHOSPHATE @ 3% BY VOLUME.
   - POWDER COAT USING SHERWIN WILLIAMS POLYESTER SUPER DUTY POWDER OR EQUIVALENT POWDER COAT MATERIAL AND PROCESS THAT DOES NOT EXCEED TEMPERATURE/TIME LIMITS NOTED BELOW.
   - CURE POWDER COATING AT 392°F (±10°F) FOR 20 MINUTES (±3 MIN).

APPROVALS	DATE
DRAWN: JEFF CLARKE	13 JUNE 2016
CHECKED: JASON REKVE	13 JUNE 2016

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
TOLERANCES ON:

DECIMALS		ANGLES
X.XXX	±0.010	±1/2°
X.XX	±0.03	
X.X	±0.1	

AERO DESIGN LTD.
9888A MALASPINA ROAD
POWELL RIVER, BC, CANADA, V8A 0G3
TEL: 604.483.2376 www.aerodesign.ca

AIRBUS HELICOPTERS AS350/AS355/EC130
BICYCLE RACK INSTALLATION
STRAP FABRICATION

SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A3	100225	0